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Joy! Communications
Business Telephone Systems
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Peter Engle
President

Building a New Facility? Don't Forget About the Pre-Planning Phase of Your Most Important Asset ...Your Communications Infrastructure

*Peter Engle of Joy Communications
Provides a Guide to a Successful
Transition*

Stuart, FL — December 13, 2007 — Building a new facility is both an exciting and stressful task for your company, your employees, and your business partners. It's a journey that can be as smooth as ice or one plagued with obstacles and errors. Having the foresight to pre-plan your most important asset, your communications infrastructure, is critical to meeting deadlines or having to continually push back your move in date.

Unfortunately, the latter may end up costing your organization significant time and money that you will never recoup.

Your worst nightmare during this process is opening your doors and not having the ability to answer customer calls or write emails. The secret to avoiding this tragedy is actually very simple. Give yourself a three-month lead-time from your target date and thoroughly pre-plan each phase of your communications infrastructure.

Constructing a new building can be a daunting project and it doesn't matter how big or small your company is because the same issues have to be ironed out. Knowing where to begin is an enormous hurdle just by itself. When opening a new facility, it is important to examine all aspects of your communications needs — number and location of phones, structured cabling, voice and data integration, data networking — to ensure that your new communications system responds favorably to your present needs, and

will be able to expand to accommodate future growth.

Whether you're a business owner, IT manager, or CFO, knowing what to do at what time when working with your building contractor or telecommunications provider can be the difference between success or failure. Therefore, we have constructed the following guide to help you pre-plan each phase of implementation of your communications infrastructure so the moment you walk in the door, your facility is up and running without interruption.

- **Select a Telecommunications Provider with Experience and Rely on Their Expertise.** The most important decision in this entire process is selecting the right telecommunications provider. You should elect to work with a company that has expertise at the installation, expansion and relocation of corporate phone systems. Does the provider design and install communications systems using the latest technology, including the integration of your office computers with your phone system? This is a critical question to ask upfront when reviewing potential providers.

In addition to installing your phone system, will the provider consult with you on how your business can maximize your communications effectiveness. Knowing their breadth and depth of experience and services will empower you to make a better

decision when selecting a provider. Even more importantly is their ability to design the construction and implementation plan so you're receiving the right telco services ahead of time. Ask them to provide you with a sample timeline that they utilized with other companies that were in your situation. If they can't provide you with one then immediately cross them off your list and move on to the next candidate.

- **Design Now and Save Later.** An experienced telecommunications partner will take the time to review your facility's floor plans and electrical drawings, which will aid in developing a game plan. They should provide you with design input, space planning and a communications layout for your facilities' entire structured cabling infrastructure. This should include drawings of specific technical components such as the equipment room, telephone system, voice mail, server configurations, overhead paging and music, wireless IP, and Internet access.
- **Building Contractor Preparation.** In order to properly install the required telco, you will need a backboard, #6 ground wire, and conduit from entrance and pull line/rope that must be in place prior to the phone carrier's engineering inspection. The building contractor or owner and your telecommunications partner should be working in parallel paths to accomplish this goal. You should allow three working

days to schedule the required inspection. Once approved the work will generally be completed in about ten working days.

- **Order Released to Telecommunications Partner.** The order is then released from the carrier to your telecommunications partner. This occurs immediately following the completion of the entrance facilities. Typically, two or three lines are needed for temporary inspections, in order to satisfy the Fire and Security Contractor(s). If DSL or other Internet service is pending, the preliminary line to associate with DSL will install at this time. Finally, there must be sign off from the building and fire departments. This process takes approximately eight working days.
- **Final Installation.** Finally, the connectivity order is generally pending installation of the preliminary line service. After this has been completed the permanent service is installed, which is on or before your business's actual

move date. This includes local and long distance and Internet service. At this point, the services are tested to ensure that both voice and data communications are ready for your move. This final phase of installation occurs over a two-week period.

In summary, it approximately takes anywhere from 25 to 35 working days to properly install a communications infrastructure, with that added to proper planning and design time you should allow up to a three month window to plan ahead prior to your move. Unexpected events almost always cause delays, and your business will function more smoothly if your move occurs when everyone is ready, instead of in the midst of a last-minute "scramble." You should work closely with your telecommunications systems provider and building contractor so you can create a realistic schedule for your communications infrastructure implementation. By doing so you will effectively manage your costs, while

keeping the excitement level high and your stress low.

ABOUT JOY COMMUNICATIONS

Joy Communications, with offices in Stuart, Tampa, and Ft. Lauderdale, is a multi-million dollar private company servicing South Florida and the Tampa/St. Petersburg area since 1982, with over 10,000 customers. Joy Communications sells and services telecom equipment including Mitel, Samsung, Shoretel, and Nortel, and provides voice services from the new AT&T as well as comprehensive data services. Joy's service area extends from Jacksonville to Key West and the Tampa/St. Pete area. Joy Communications specializes in providing quality service and support to its customers with locally based, certified technicians. For more information about Joy Communications, please call 1-800-432-3638 or visit www.joycomm.com.